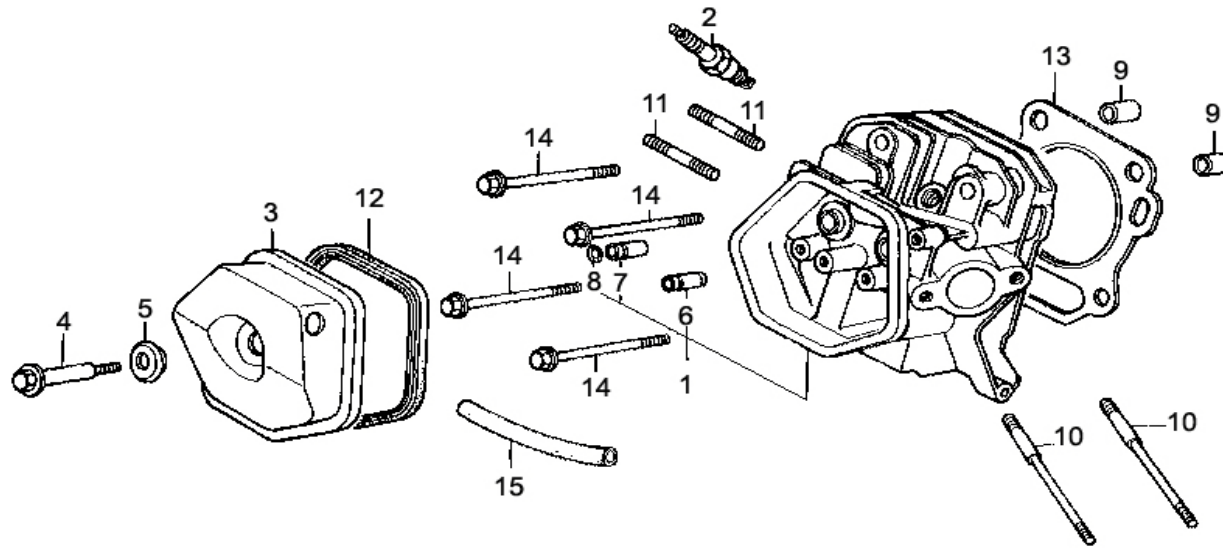
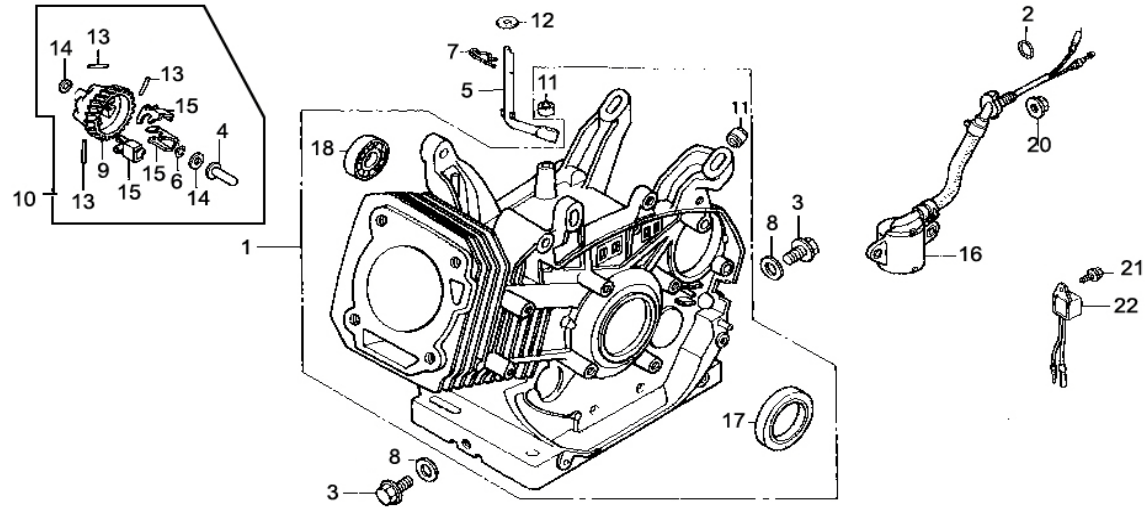


01 - Cylinder Head

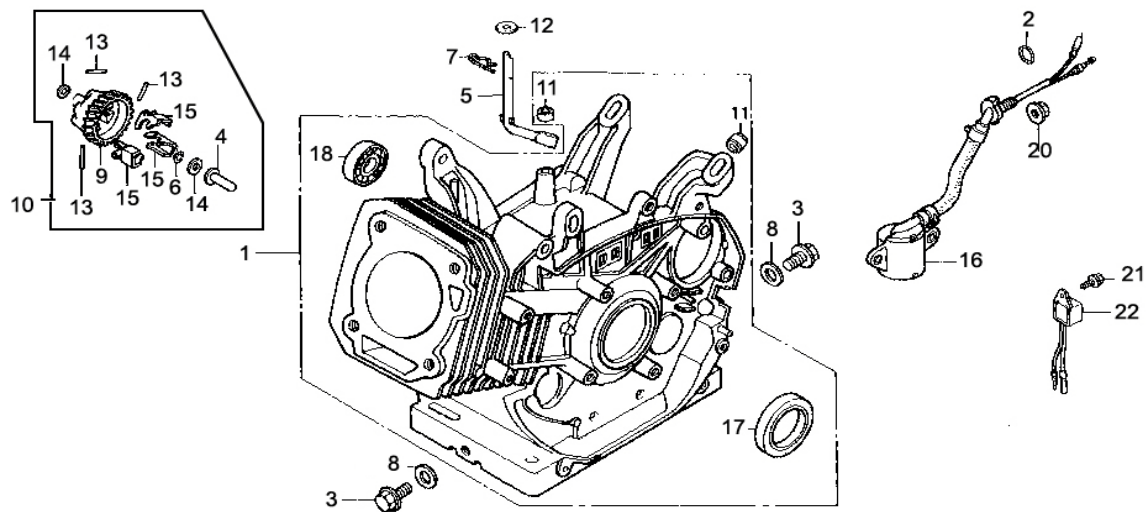


Nr.	Parts code	Description	Quantity			
			SC3000GB(E)	SC4000GB(E)	SC5000GB(E)	SC5000GB3(E)
1	SCE108001010	Head comp., cylinder	1	-	-	-
	SCE111001010	Head comp., cylinder	-	1	1	1
2	SCE105501110	Plug, spark	1	1	1	1
3	SCE108001020	Cover comp., head	1	1	1	1
4	SCE108001150	Bolt, head cover	1	1	1	1
5	SCE108001160	Washer, head cover	1	1	1	1
6	SCE108001012	Guide, IN valve	1	1	1	1
7	SCE108001013	Guide, EX valve	1	1	1	1
8	SCE108001014	Clip, valve guide	1	1	1	1
9	SCE108001053	Dowel pin (ø12x20mm)	2	2	2	2
10	SCE108001130	Bolt, stud IN(M8x123mm)	2	-	-	-
	SCE111001130	Bolt, stud IN(M8x124mm)	-	2	2	2
11	SCE108001120	Bolt, stud EX (M8x48mm)	2	2	2	2
12	SCE108001230	Packing, head cover	1	1	1	1
13	SCE108001140	Gasket, cylinder head	1	-	-	-
	SCE109001140	Gasket, cylinder head	-	-	-	-
	SCE111001140	Gasket, cylinder head	-	1	-	-
	SCE113001140	Gasket, cylinder head	-	-	1	1
14	-	Bolt, flange (M10x80mm)	4	4	4	4
15	SCE108001031	Tube, breather	1	1	1	1

02 - Cylinder Barrel

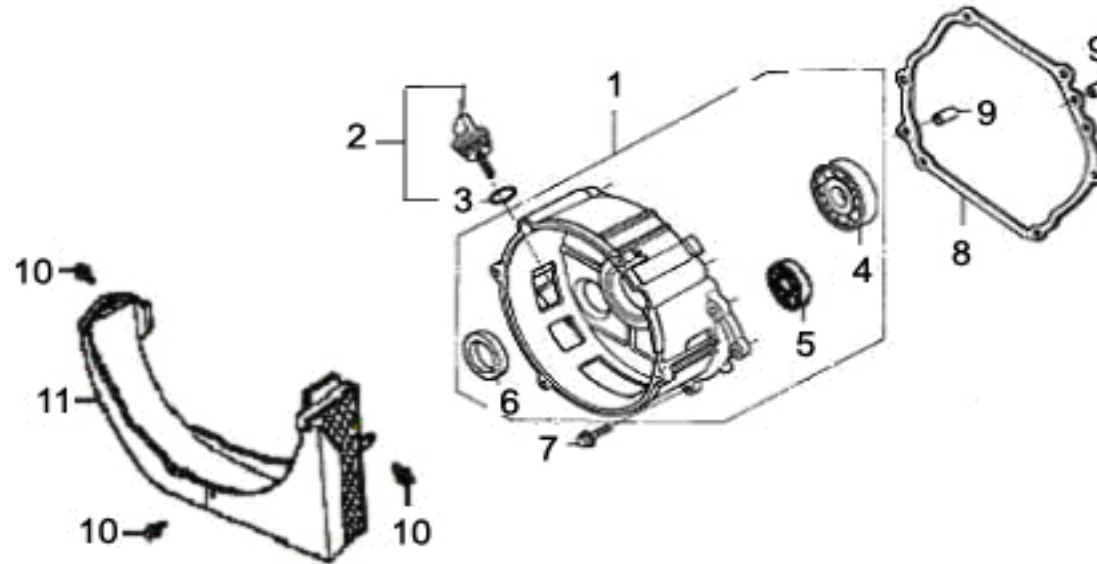


Nr.	Parts code	Description	Quantity			
			SC3000GB(E)	SC4000GB(E)	SC5000GB(E)	SC5000GB3(E)
1	SCE1080020H0	Barrel assy., cylinder oil alert	1	-	-	-
	SCE1090020H0	Barrel assy., cylinder oil alert	-	-	-	-
	SCE1110020H0	Barrel assy., cylinder oil alert	-	1	-	-
	SCE1130020H0	Barrel assy., cylinder oil alert	-	-	1	1
2	SCE105502996	O-ring, 14mm	1	1	1	1
3	SCE10800204K	Bolt, drain plug	2	2	2	2
4	SCE108003150	Slider, governor	1	1	1	1
5	SCE108002140	Shaft, governor arm	1	-	-	-
	SCE111002140	Shaft, governor arm	-	1	1	1
6	SCE105502120	Clip, governor holder	1	1	1	1
7	SCE155002054	Pin, lock, 8mm.	1	1	1	1
8	-	Washer, drain plug	2	2	2	2
9	SCE108003120	Slave gear governor	1	-	-	-
	SCE111003120	Slave gear governor	-	1	1	1
10	SCE108003124	Governor kit	1	-	-	-
	SCE111003124	Governor kit	-	1	1	1
11	-		1	1	1	1
12	-	Washer, plain, 6mm	1	1	1	1
13	SCE108003123	Pin, governor weight	2	3	3	3
14	SCE105502062	Washer, thrust, 6mm	1	1	1	1
15	SCE108003122	Weight, governor	2	-	-	-



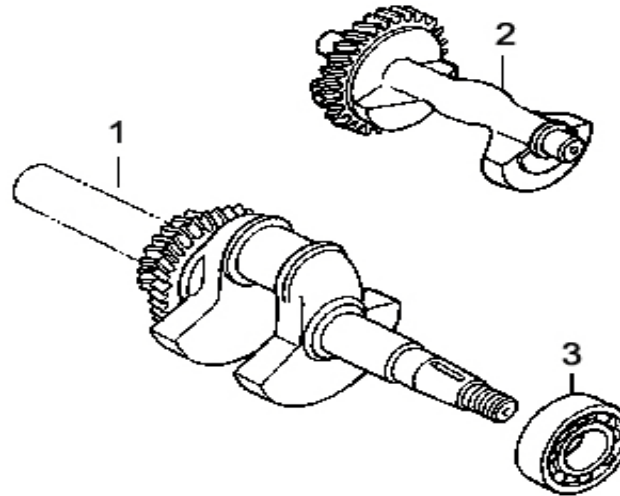
Nr.	Parts code	Description	Quantity			
			SC3000GB(E)	SC4000GB(E)	SC5000GB(E)	SC5000GB3(E)
15	SCE111003122	Weight, governor	-	3	3	3
16	SCE108002170	Switch assy, oil lever	1	1	1	1
17	SCE108002991	Oil seal, $\varnothing 30 \times \varnothing 46 \times 8 \text{mm}$	1	-	-	-
	SCE111002991	Oil seal, $\varnothing 35 \times \varnothing 52 \times 8 \text{mm}$	-	1	1	1
18	SCE108002073	Bearing, radial ball 6206	1	-	-	-
	SCE111002076	Bearing, radial ball 6202	-	1	1	1
19	-	Bolt, flange (M6 \times 12mm)	2	2	2	2
20	-	Nut, flange, M10	1	1	1	1
21	-	Bolt, flange (M6x10mm.)	1	1	1	1
22	SCE155002020	Alert unit, oil	1	1	1	1

03 - Crankcase Cover



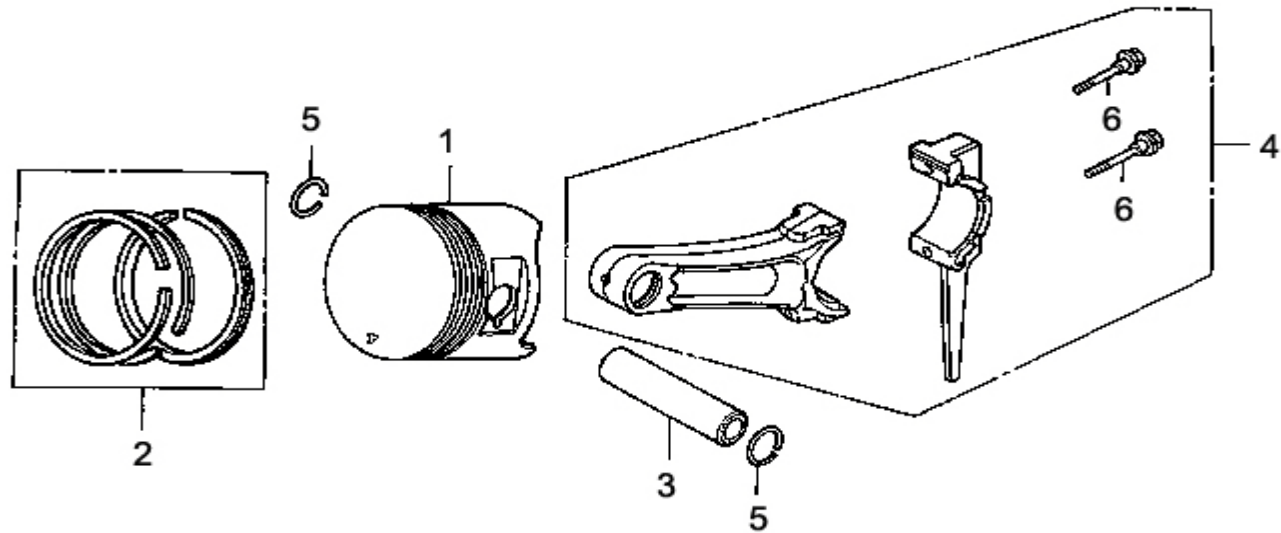
Nr.	Parts code	Description	Quantity			
			SC3000GB(E)	SC4000GB(E)	SC5000GB(E)	SC5000GB3(E)
1	SCG102803010	Cover assy., crankcase	1	-	-	-
	SCG104003010	Cover assy., crankcase	-	1	1	1
2	SCE108002111	Cap assy., oil level	1	1	1	1
3	SCE108002110	Packing, oil cap	2	2	2	2
4	SCE108002073	Bearing, radial ball 6206	1	-	-	-
	SCE111003074	Bearing, radial ball 6207	-	1	1	1
5	SCE111002076	Bearing, radial ball 6202	-	1	1	1
6	SCE108002991	Oil seal, $\varnothing 30 \times \varnothing 46 \times 8$ mm	1	-	-	-
	SCE111002991	Oil seal, $\varnothing 35 \times \varnothing 52 \times 8$ mm	-	1	1	1
7	-	Bolt, flange M8x35mm.	6	6	6	6
8	SCG102803020	Packing, case cover	1	-	-	-
	SCG104003020	Packing, case cover	-	1	1	1
9	SCE10800304D	Dowel, pin	2	2	2	2
10	-	Bolt, flange M5x12mm.	3	3	3	3
11	SCG102803100	Cover, dust	1	-	-	-
	SCG104003100	Cover, dust	-	1	1	1

04 - Crankshaft



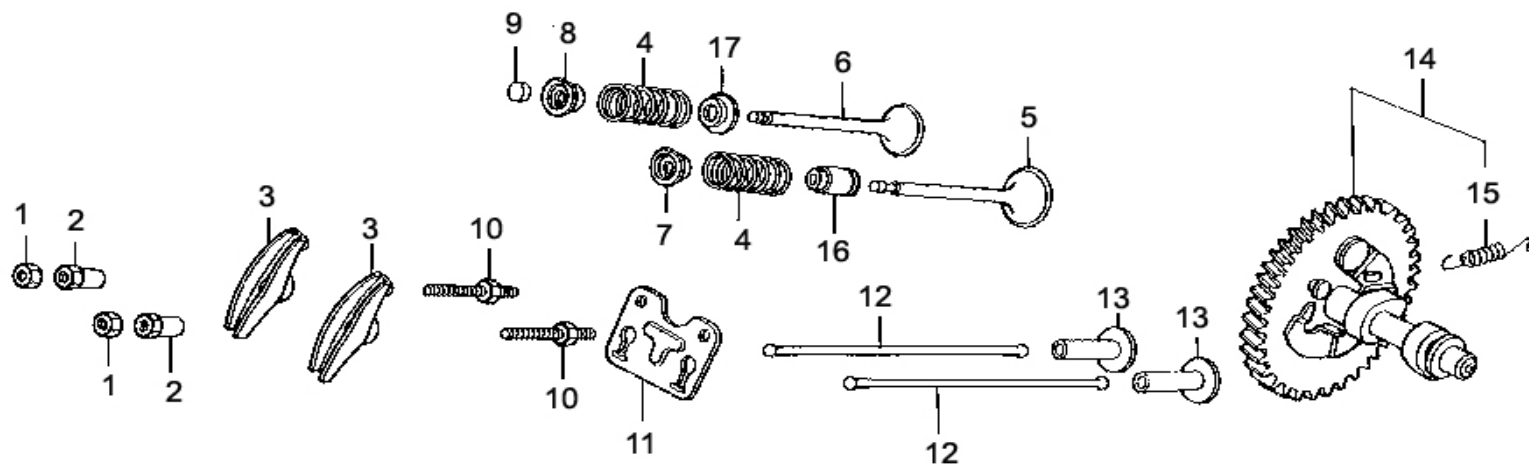
Nr.	Parts code	Description	Quantity				
			SC3000GB(E)	SC4000GB(E)	SC5000GB(E)	SC5000GB3(E)	
1	SCE1080040V0	Crankshaft comp., Tapered	1	-	-	-	
	SCE1090040V0	Crankshaft comp., Tapered	-	-	-	-	
	SCE1110040V0	Crankshaft comp., Tapered	-	1	-	-	
	SCE1130040V0	Crankshaft comp., Tapered	-	-	1	1	
2	SCE111004020	Balancer, Weight	-	1	1	1	
3	SCE108002073	Bearing, radial ball 6206	1	-	-	-	
	SCE111003074	Bearing, radial ball 6207	-	1	1	1	

05 - Piston



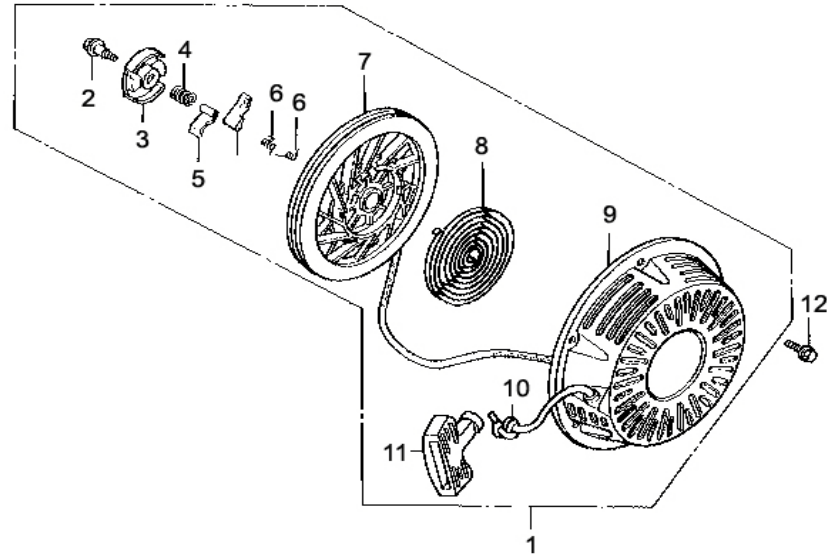
Nr.	Parts code	Description	Quantity			
			SC3000GB(E)	SC4000GB(E)	SC5000GB(E)	SC5000GB3(E)
1	SCE108005100	Piston, STD	1	-	-	-
	SCE109005100	Piston, STD	-	-	-	-
	SCE111005100	Piston, STD	-	1	-	-
	SCE113005100	Piston, STD	-	-	1	1
2	SCE108005200	Ring set STD	1	-	-	-
	SCE109005200	Ring set STD	-	-	-	-
	SCE111005200	Ring set STD	-	1	-	-
	SCE113005200	Ring set STD	-	-	1	1
3	SCE108005110	Piston pin	1	-	-	-
	SCE111005110	Piston pin	-	1	1	1
4	SCE108005210	Connecting rod assy.	1	-	-	-
	SCE111005210	Connecting rod assy.	-	1	1	1
5	SCE108005120	Piston pin clip 18mm.	2	-	-	-
	SCE111005120	Piston pin clip 20mm.	-	2	2	2
6	SCE108005172	Connecting rod bolt	2	2	2	2

06 - Camshaft



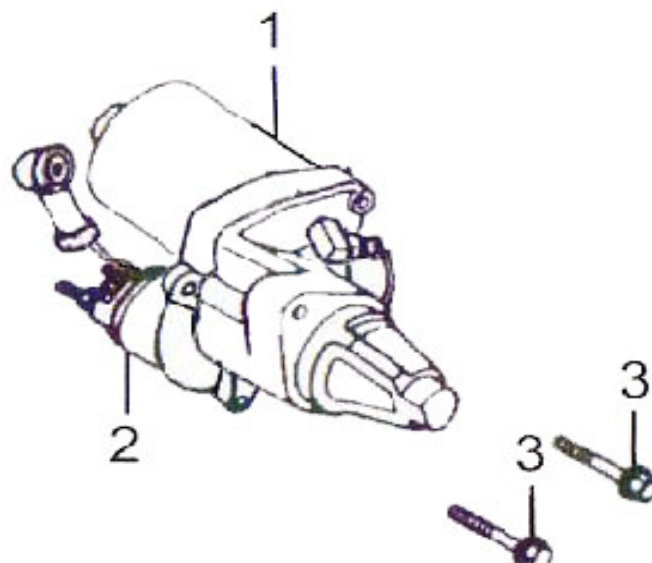
Nr.	Parts code	Description	Quantity			
			SC3000GB(E)	SC4000GB(E)	SC5000GB(E)	SC5000GB3(E)
1	SCE108006160	Nut, pivot adjusting	2	2	2	2
2	SCE108006150	Pivot, rocker arm	2	2	2	2
3	SCE108006140	Arm, valve rocker	2	2	2	2
4	SCE108006190	Spring, valve	2	2	2	2
5	SCE108006170	Valve, IN	1	-	-	-
	SCE111006170	Valve, IN	-	1	1	1
6	SCE108006180	Valve, EX	1	-	-	-
	SCE111006180	Valve, EX	-	1	1	1
7	SCE108006220	Retainer, IN valve spring	1	1	1	1
8	SCE108006200	Retainer, EX valve spring	1	1	1	1
9	SCE108006020	Rotator, valve	1	1	1	1
10	SCE108006130	Bolt, pivot, 8mm	2	2	2	2
11	SCE108006112	Plate, push rod guide	1	1	1	1
12	SCE108006030	Rod, push	2	-	-	-
	SCE111006030	Rod, push	-	2	2	2
13	SCE108006100	Lifter, valve	2	2	2	2
14	SCE108006010	Camshaft assy.	1	-	-	-
	SCE111006010	Camshaft assy.	-	-	-	-
	SCE113006010	Camshaft assy.	-	1	1	1
15	SCE108006013	Spring, weight return	1	1	1	1
16	SCE108006500	Seal, valve stem	1	1	1	1
17	SCE108006700	Seat, valve spring	1	1	1	1

07 - Recoil Starter



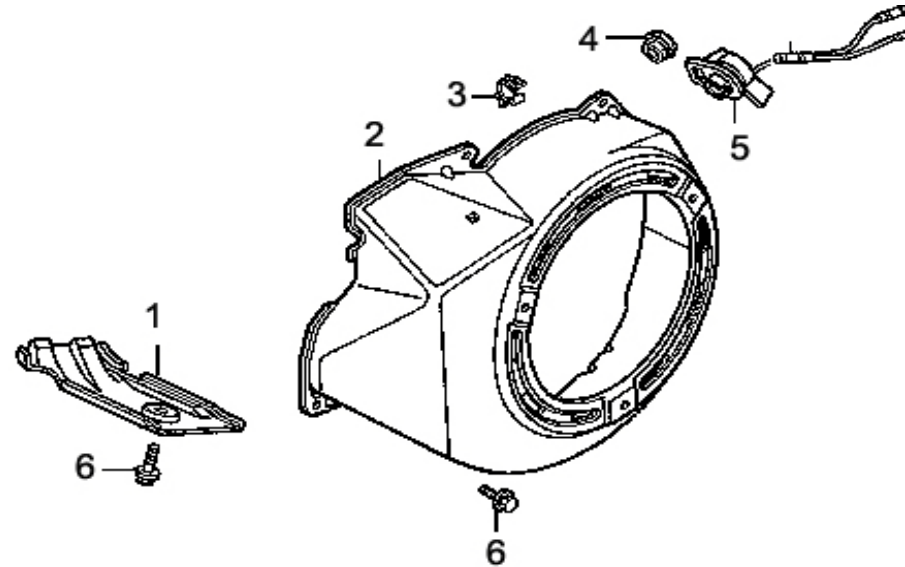
Nr.	Parts code	Description	Quantity			
			SC3000GB(E)	SC4000GB(E)	SC5000GB(E)	SC5000GB3(E)
1	SCE108007010	Starter assy., recoil	1	-	-	-
	SCE111007010	Starter assy., recoil	-	1	1	1
2	SCE105506130	Screw, center	1	1	1	1
3	SCE105506140	Retainer, spring	1	1	1	1
4	SCE105506150	Spring, friction	1	1	1	1
5	SCE105506160	Ratchet, starter	2	2	2	2
6	SCE105506170	Spring, ratchet	2	2	2	2
7	SCE108007030	Pulley, recoil starter	1	-	-	-
	SCE111007030	Pulley, recoil starter	-	1	1	1
8	SCE108007100	Spring, starter return	1	1	1	1
9	SCE108007020	Case comp., recoil starter	1	-	-	-
	SCE111007020	Case comp., recoil starter	-	1	1	1
10	SCE108006111	Rope, recoil starter	1	-	-	-
	SCE111006111	Rope, recoil starter	-	1	1	1
11	SCE105506120	Grip, starter	1	1	1	1
12	-	Bolt, flange	3	3	3	3

08 - Starter Motor



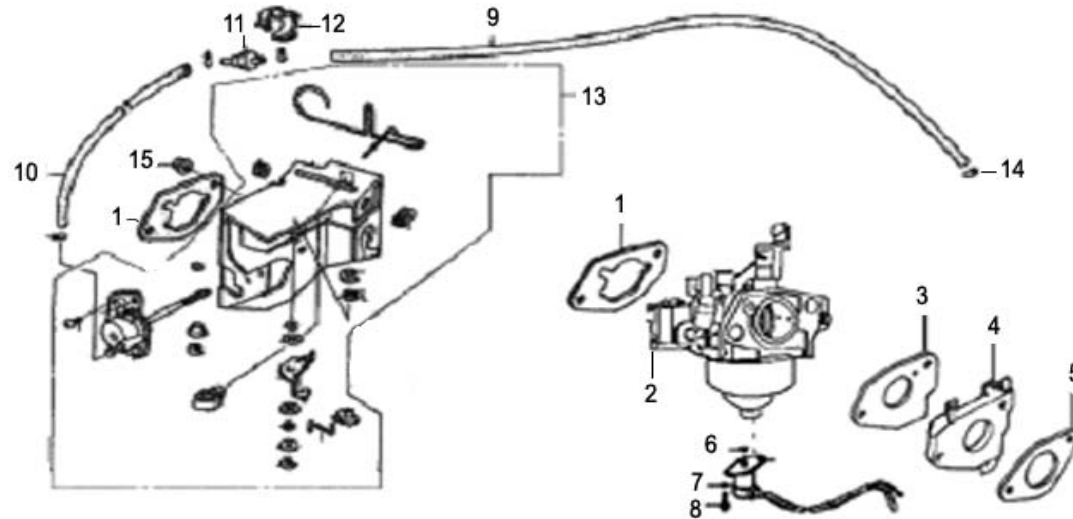
Nr.	Parts code	Description	Quantity				
			SC3000GB(E)	SC4000GB(E)	SC5000GB(E)	SC5000GB3(E)	
1	SCE100808101	Starter Motor	1	-	-	-	
	SCE111008101	Starter Motor	-	1	1	1	
2	SCE100808021	Contactory Assy.	1	-	-	-	
	SCE111008021	Contactory Assy.	-	1	1	1	
3	-	Bolt, flange (M8x35mm)	2	2	2	2	

09 - Fan Cover

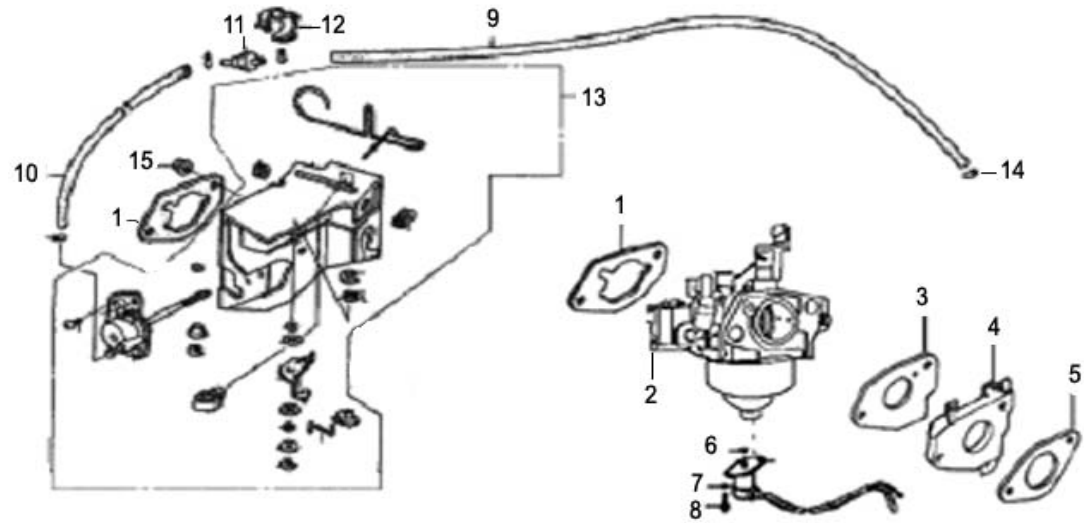


Nr.	Parts code	Description	Quantity				
			SC3000GB(E)	SC4000GB(E)	SC5000GB(E)	SC5000GB3(E)	
1	SCE108009100	Shroud	1	-	-	-	
	SCE111009100	Shroud	-	1	1	1	
2	SCE108009010	Cover comp., fan	1	-	-	-	
	SCE111009010	Cover comp., fan	-	1	1	1	
3	SCE105507300	Clip, tube	2	2	2	2	
4	SCE108009030	Grommet, drain hole	1	1	1	1	
5	SCE105507110	Switch assy., engine stop	1	1	1	1	
6	-	Bolt, flange (M6x12mm)	6	6	6	6	

10 - Carburetor

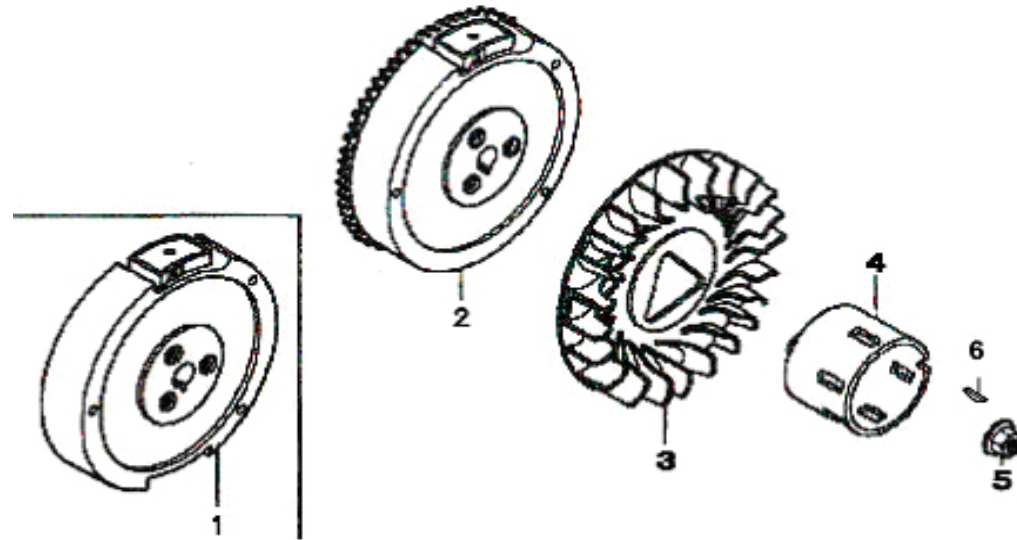


Nr.	Parts code	Description	Quantity			
			SC3000GB(E)	SC4000GB(E)	SC5000GB(E)	SC5000GB3(E)
1	SCG102814112	Spacer comp., carburetor	2	2	2	2
2	SCG102810010	Carburetor assy.	1	-	-	-
	SCG103010010	Carburetor assy.	-	-	-	-
	SCG104010010	Carburetor assy.	-	1	-	-
	SCG105010010	Carburetor assy.	-	-	1	1
3	SCG102810030	Packing, carburetor	1	-	-	-
	SCG103010030	Packing, carburetor	-	-	-	-
	SCG104010030	Packing, carburetor	-	1	-	-
	SCG105010030	Packing, carburetor	-	-	1	1
4	SCG102810110	Insulator, carburetor	1	-	-	-
	SCG104010110	Insulator, carburetor	-	1	-	-
	SCG105010110	Insulator, carburetor	-	-	1	1
5	SCG102810020	Packing, insulator	1	-	-	-
	SCG104010020	Packing, insulator	-	1	-	-
	SCG105010020	Packing, insulator	-	-	1	1
6	SCG102810147	Gasket, solenoid	1	1	1	1
7	SCG102810160	Valve assy., solenoid	1	1	1	1
8	SCG10281009E	Screw, pan (M5 × 16mm)	2	2	2	2
9	SCG102810035	Tube (3.5×130mm.)	1	1	1	1
10	SCG102810036	Tube (3.5×65mm.)	1	1	1	1
11	SCG102810033	Valve, dashpot check	1	1	1	1



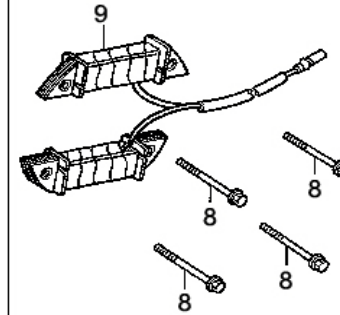
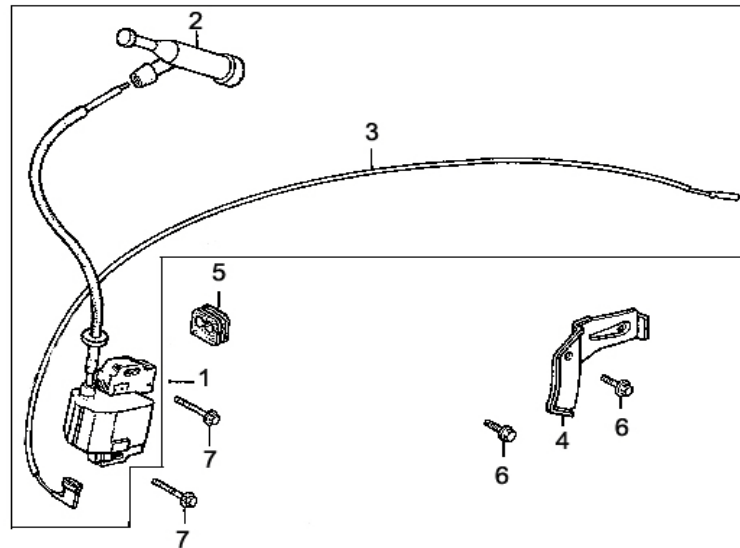
Nr.	Parts code	Description	Quantity			
			SC3000GB(E)	SC4000GB(E)	SC5000GB(E)	SC5000GB3(E)
12	SCG102810034	Clip, wire harness	1	1	1	1
13	SCG102810150	Stay assy., manual choke	1	-	-	-
	SCG104010150	Stay assy., manual choke	-	1	1	1
14	SCG102810037	Clip, tube	1	1	1	1
15	SCG102810158	Grommet, chocke rod	1	1	1	1

11 - Flywheel



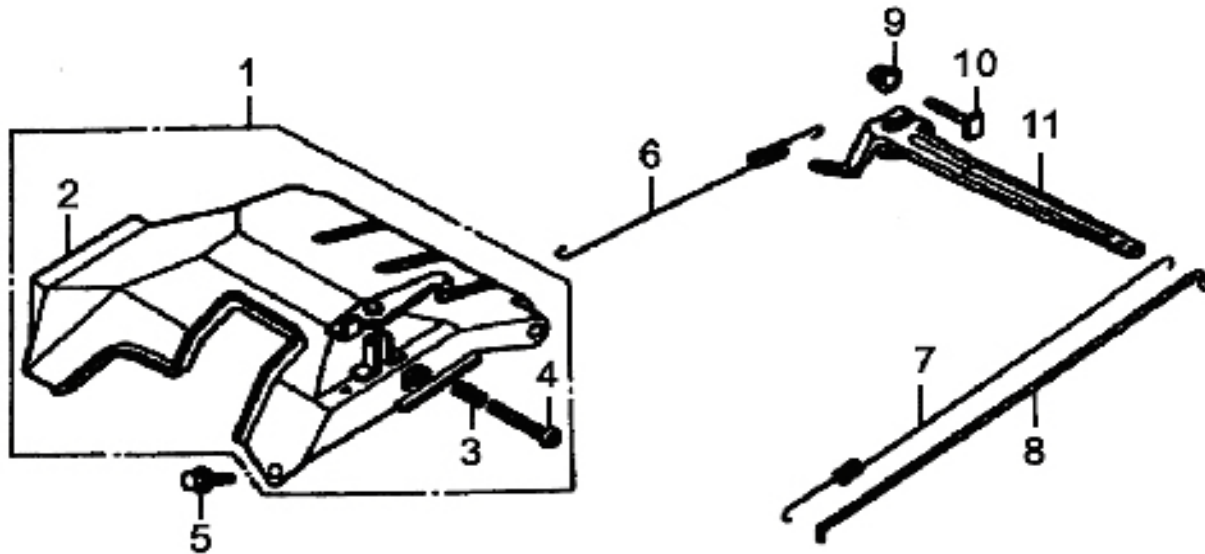
Nr.	Parts code	Description	Quantity			
			SC3000GB(E)	SC4000GB(E)	SC5000GB(E)	SC5000GB3(E)
1	SCE108011010	Flywheel comp.	1	-	-	-
	SCE111011010	Flywheel comp.	-	1	1	1
2	SCE10801101E	Flywheel comp., Starter motor	1 (E)	-	-	-
	SCE11101101E	Flywheel comp., Starter motor	-	1 (E)	1 (E)	1 (E)
3	SCE108011030	Fan, cooling	1	-	-	-
	SCE111011030	Fan, cooling	-	1	1	1
4	SCE108011100	Pulley, starter	1	-	-	-
	SCE111011100	Pulley, starter	-	1	1	1
5	-	Nut, special, 16mm	1	1	1	1
6	SCE108004032	Key, special, woodruff	1	1	1	1

12 - Ignition Coil



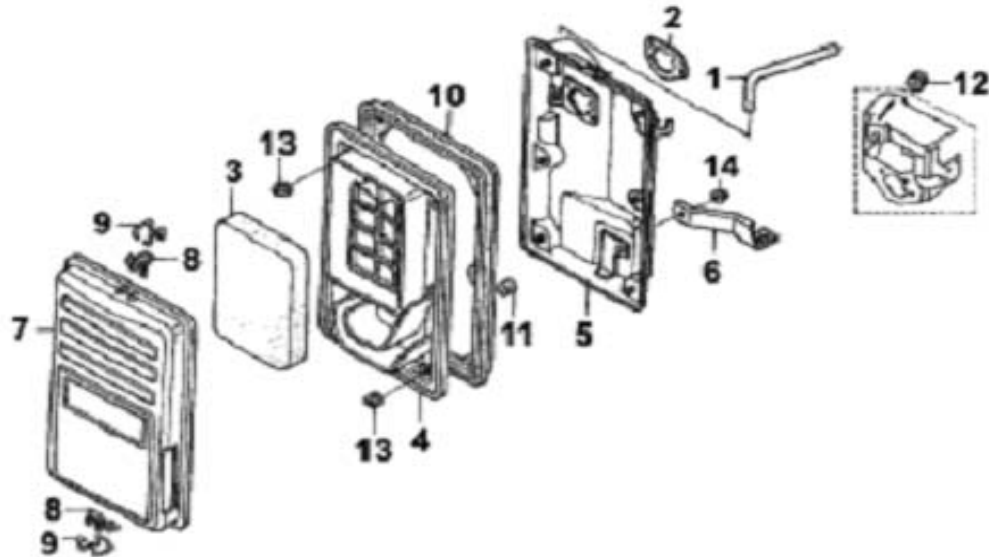
Nr.	Parts code	Description	Quantity			
			SC3000GB(E)	SC4000GB(E)	SC5000GB(E)	SC5000GB3(E)
1	SCE108012120	Coil assy., ignition	1	-	-	-
	SCE111012120	Coil assy., ignition	-	1	1	1
2	SCE105509130	Cap assy., noise suppressor	1	1	1	1
3	SCE108012010	Cord stop switch	1	1	1	1
4	SCE108012015	Clamper, cord	1	1	1	1
5	SCE105507030	Grommet, cord	1	1	1	1
6	-	Bolt, flange (M6 x 8mm)	2	2	2	2
7	-	Flange bolt M6x25	2	2	2	2
8	-	Bolt, flange (M6 x 35mm)	4 (E)	4 (E)	4 (E)	4 (E)
9	SCE105509112	Coil assy. Charge B	1 (E)	1 (E)	1 (E)	1 (E)

13 - Control



Nr.	Parts code	Description	Quantity			
			SC3000GB(E)	SC4000GB(E)	SC5000GB(E)	SC5000GB3(E)
1	SCG102813010	Control Assy.	1	-	-	-
	SCG104013010	Control Assy.	-	1	1	1
2	SCG102813011	Base Comp., Control	1	-	-	-
	SCG104013011	Base Comp., Control	-	1	1	1
3	SCG102813012	Spring, control adjusting	1	1	1	1
4	-	Screw, pan 5x25mm	1	1	1	1
5	-	Bolt Flange, (M6 × 12mm)	2	2	2	2
6	SCG102813150	Spring, governor	1	-	-	-
	SCG104013150	Spring, governor	-	1	1	1
7	SCG102813151	Spring throttle return	1	-	-	-
	SCG104013151	Spring throttle return	-	1	1	1
8	SCE108013180	Rod, governor	1	-	-	-
	SCE111013180	Rod, governor	-	1	1	1
9	-	Nut, flange 6mm.	1	1	1	1
10	-	Bolt, governor arm	1	1	1	1
11	SCE108013160	Arm, governor	1	-	-	-
	SCE111016160	Arm, governor	-	1	1	1

14 - Air Cleaner



Nr.	Parts code	Description	Quantity			
			SC3000GB(E)	SC4000GB(E)	SC5000GB(E)	SC5000GB3(E)
1	SCG102814111	Tube, breather	1	1	1	1
2	SCG102814108	Packing, air cleaner	1	1	1	1
3	SCG102814100	Element, air cleaner	1	1	1	1
4	SCG102814101	Retainer, filter element	1	1	1	1
5	SCG102814106	Case, air cleaner	1	1	1	1
6	SCG102817100	Stay, air cleaner	1	1	1	1
	SCG104017100	Stay, air cleaner	1	1	1	1
7	SCG102814103	Cover, air cleaner	1	1	1	1
8	SCG102814104	Clip A, Air cleaner	2	2	2	2
9	SCG102814105	Clip B, Air cleaner	2	2	2	2
10	SCG102814102	Gasket, air cleaner	1	1	1	1
11	SCG102814120	Drain tube, filter	1	1	1	1
12	SCG102814130	Grommet fender	1	1	1	1
13	-	Nut flange M 5	6	6	6	6
14	-	Nut flange M 6	2	2	2	2